



UNIVERSITY OF TARTU  
Institute of Technology

# MATERJALID JA PROTSESSID INFORMATSIOONIAJASTUL

Tarmo Tamm



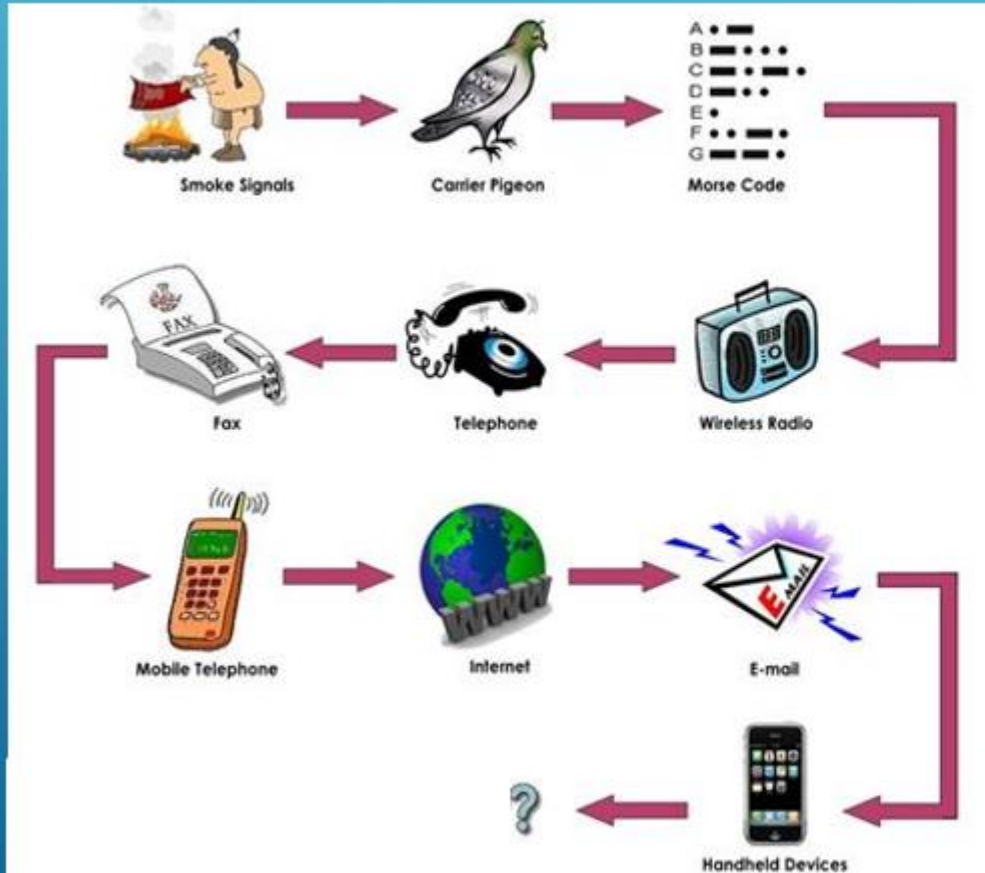


# MATERJALID LÄBI AJALOO





# INFORMATSIOON ON EELIS



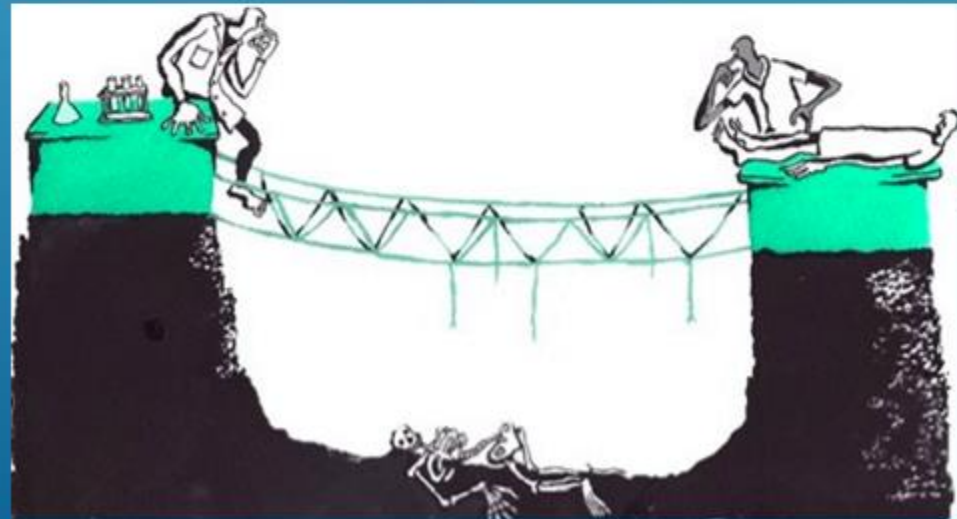


# PROTSESSI KONTROLL





# INFORMATSIOONI ALLIKAD





# 10a. PROJEKTE ETTEVÕTETEGA

- ▶ Erinevad olemused
  - ▶ Analüüsid
  - ▶ Probleemide lahendamine
  - ▶ Teostatavuse hinnangud
  - ▶ Arendused
  
- ▶ Erinevad mahud
  - ▶ 100 Eur – 800,000 Eur

Tulevikuks

Analüüsid,  
Teostatavus

Arendused

Olevikuks

Analüüsid,  
Probleemilahendus

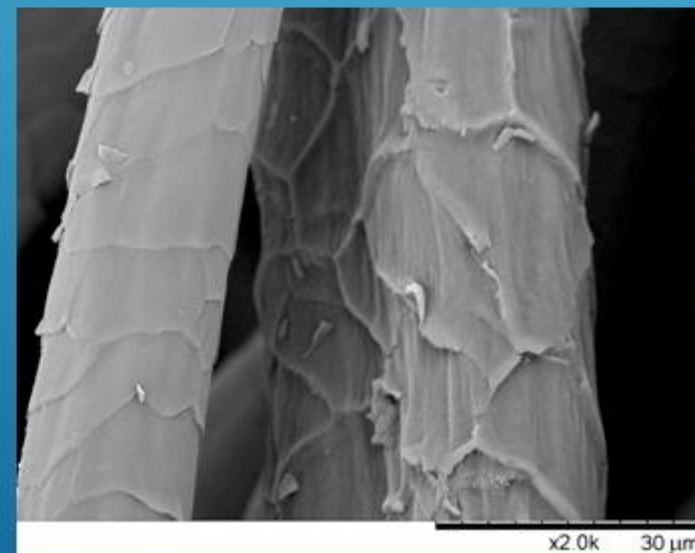
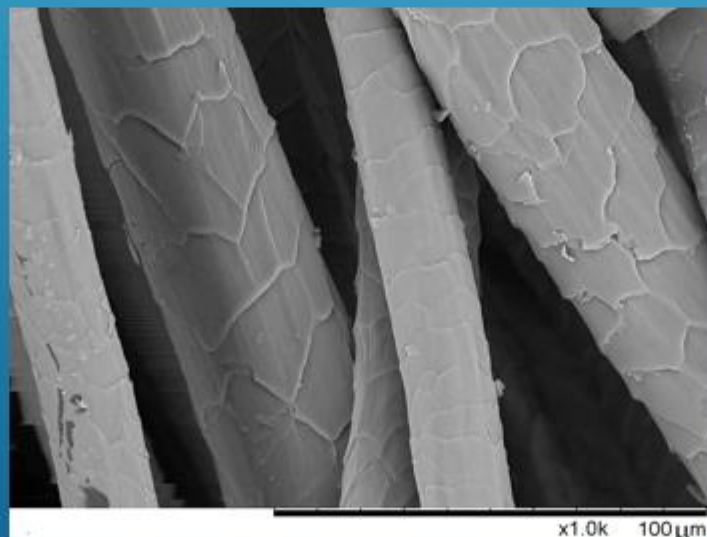
?

Väike maht

Suur maht



# MAALÄHEDANE ANALÜÜS





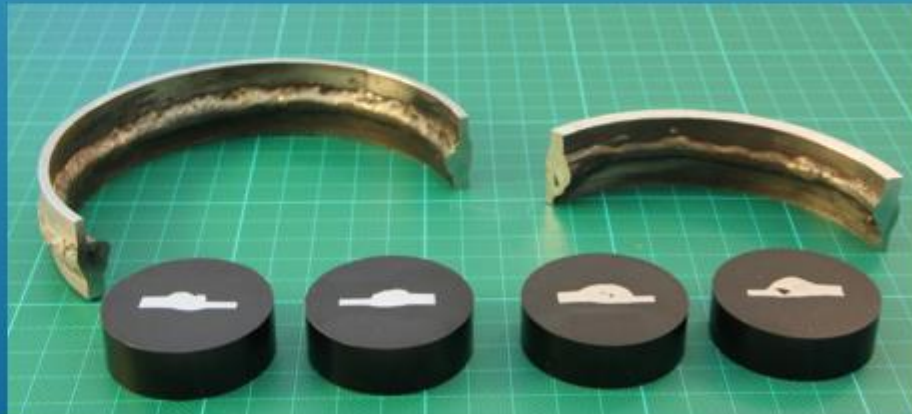
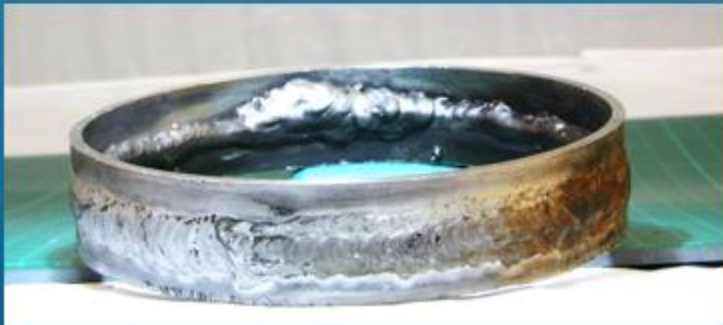
# ROOSTETAV ROOSTEVABA?





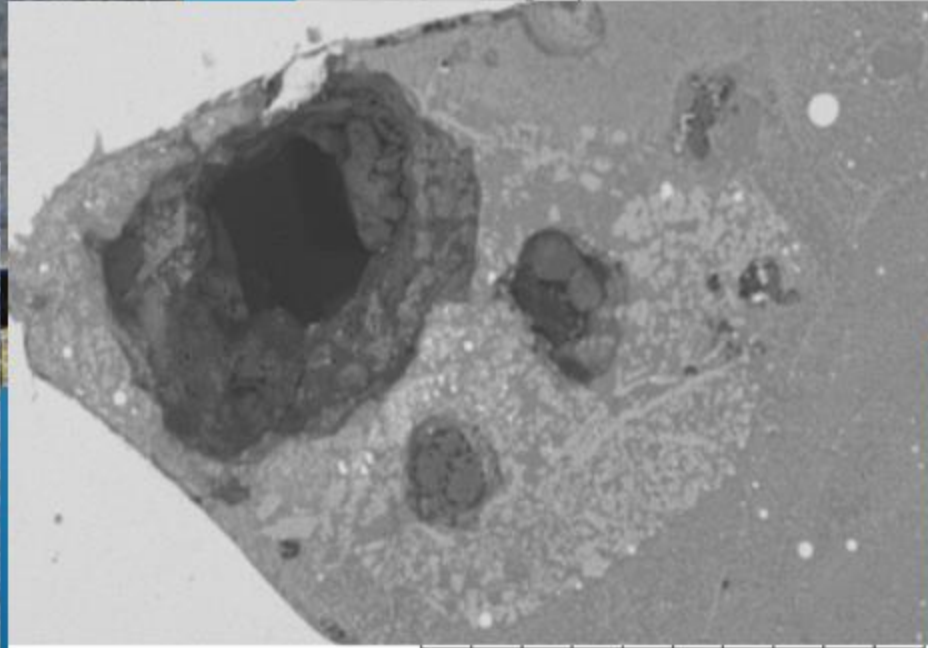
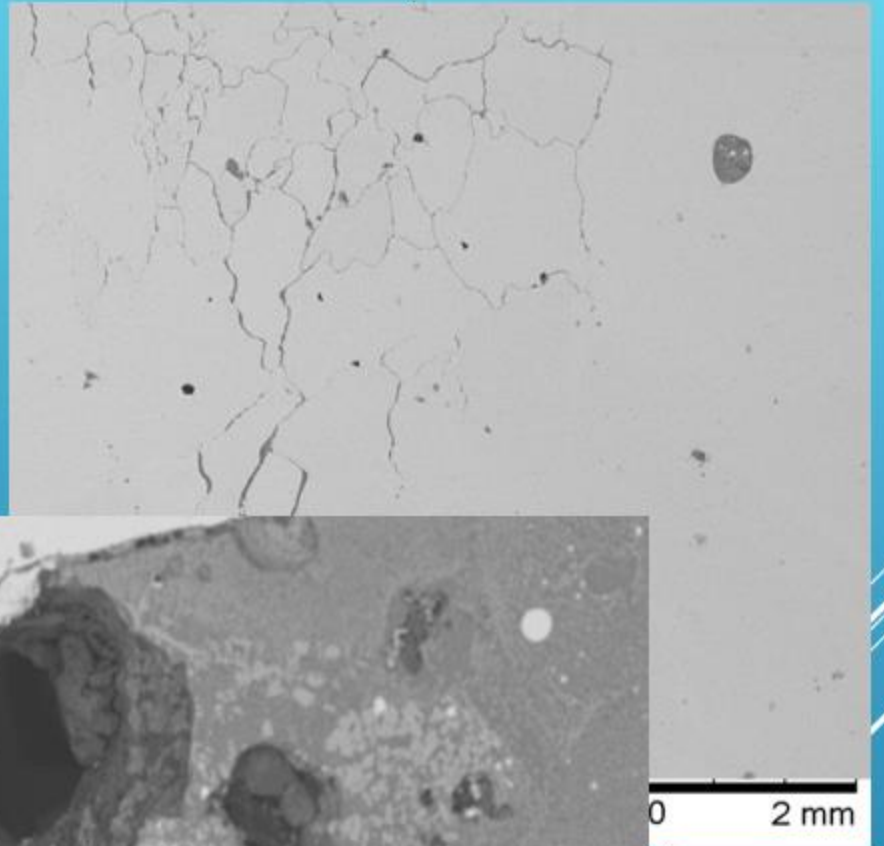
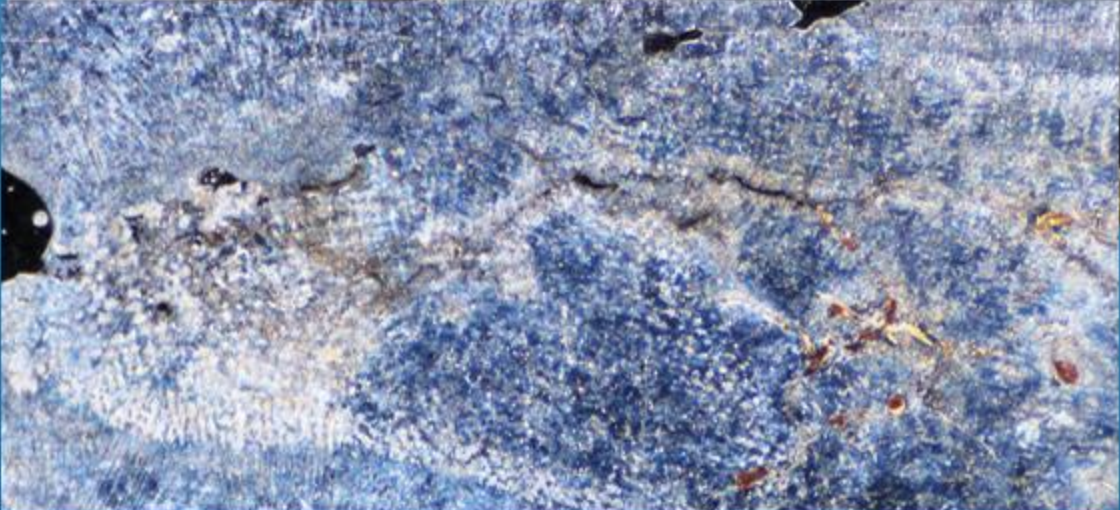
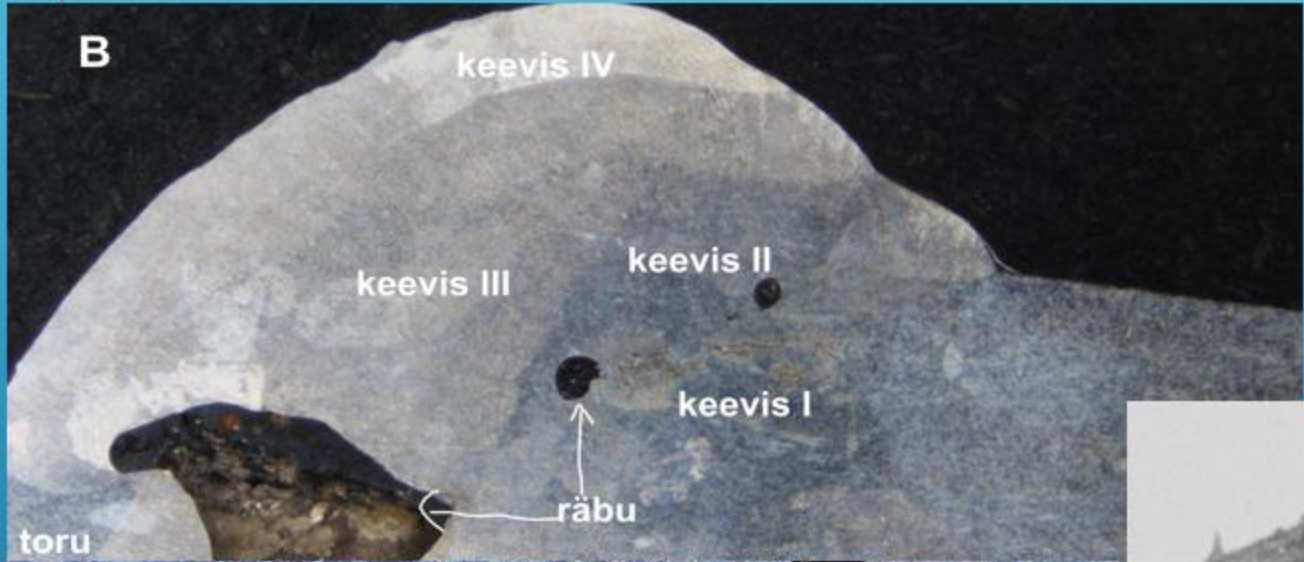


# LABORATOORNE ANALÜÜS: ETTEVALMISTUS





# MIKROSKOOPIA



BWB\_p\_0000 2016.04.25 11:12 N D8.8 x300 300 ?m



# NÕELKORROSIONI PÕHJUS?

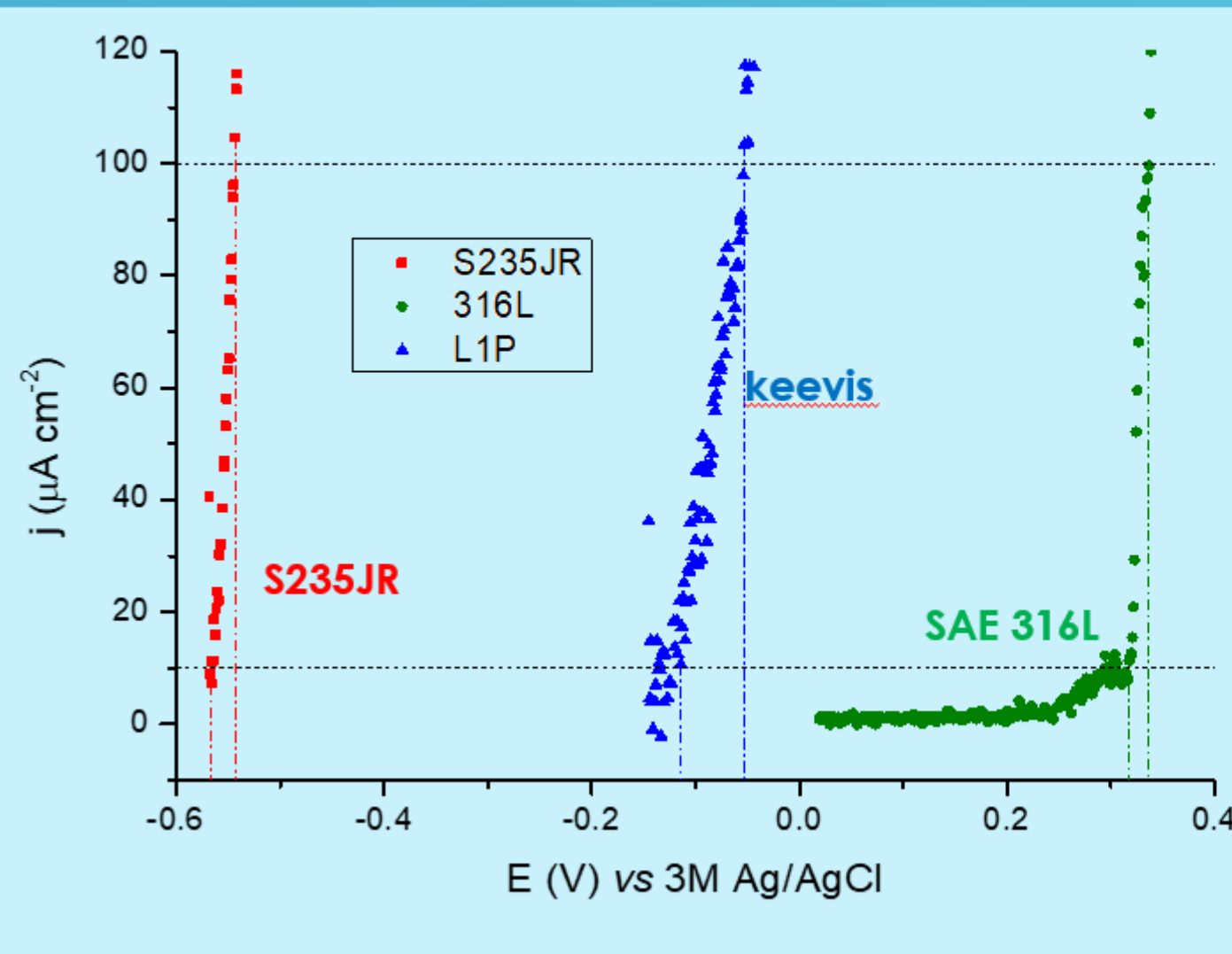
*Elementide sisaldus komponentides ja keevises, massi %*

<i>EDS</i> <u>Objekt</u>	<u>AISI 316L</u>	<u>Keevitus -traat</u>	<u>toru</u>	<u>flants</u>	<u>keevis L1P IV, L2P III</u>	<u>keevis L1P V, L2P IV</u>	<u>Keevis L1P II, L2P II</u>	<u>keevis L1P I, L2P I</u>
<b>Cr</b>	16 – 18	<b>18</b>	<b>17</b>	<b>17.4</b>	<b>17.9</b>	<b>17.1</b>	<b>18</b>	<b>12.1</b>
<b>Ni</b>	10 – 14	<b>12.4</b>	<b>10.1</b>	<b>10.4</b>	<b>11.6</b>	<b>10.5</b>	<b>11.7</b>	<b>7.2</b>
<b>Mo</b>	2 – 3	<b>3</b>	<b>2</b>	<b>2.1</b>	<b>2.8</b>	<b>2.2</b>	<b>2.7</b>	<b>1.6</b>

$$\text{PREN} = \text{Cr}\% + 3.3 \times (\text{Mo}\%) + 16 \times (\text{N}\%) + 1.65 \times (\text{W}\%),$$



# KORROSIONIPOTENTSIAL

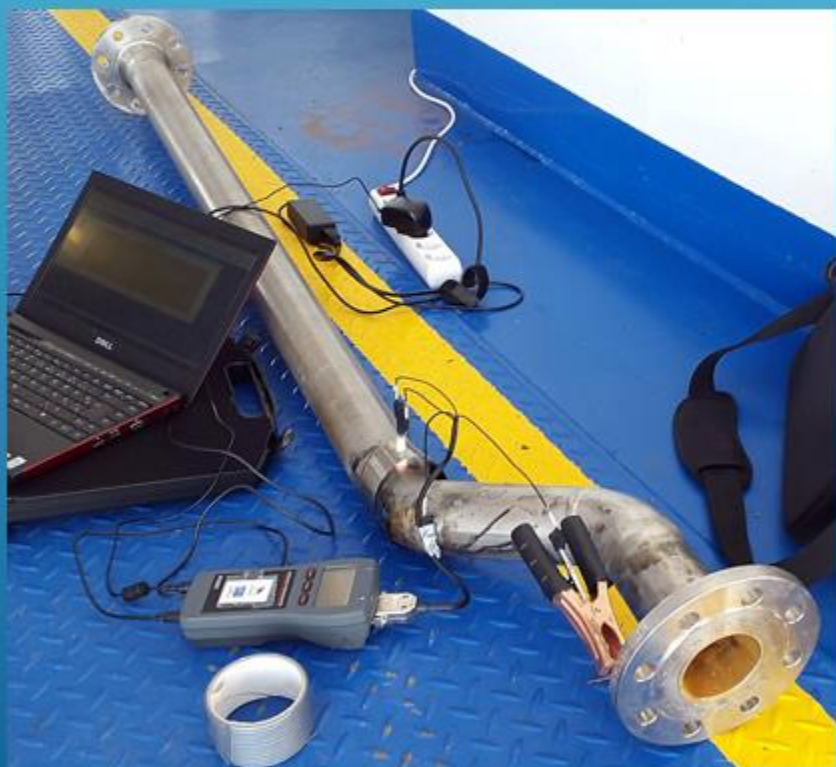


- Potentsiodünaamiline korrosioonipotentsiaal

Objekt	$V_{cl0}$ (V)	$V_{cl00}$ (V)
<b>S235JR</b>	-0,56	-0,54
<b>keevis</b>	<b>-0,12</b>	<b>-0,053</b>
<b>316L</b>	0,32	0,34



# KORROSIONIPOTENTSIAALI MÕÕTMINE, VÄLITÖÖD



Objekt	$V'_{c10}$ (mV)
keevis 1	< -250
keevis 2	-83
põlv	> +100



# TULEM

Ettevõtte:

- ▶ Ekspertiis osaliselt tunnistatud
  - ▶ Eraldati roostevaba ja süsinikterase käitlus
  - ▶ Jätkavad uitvoolude otsimist
- ▶ Soovitatud meetmeid ei rakendatud
  - ▶ Tulemus: progresseeruv lõhekorrosioon



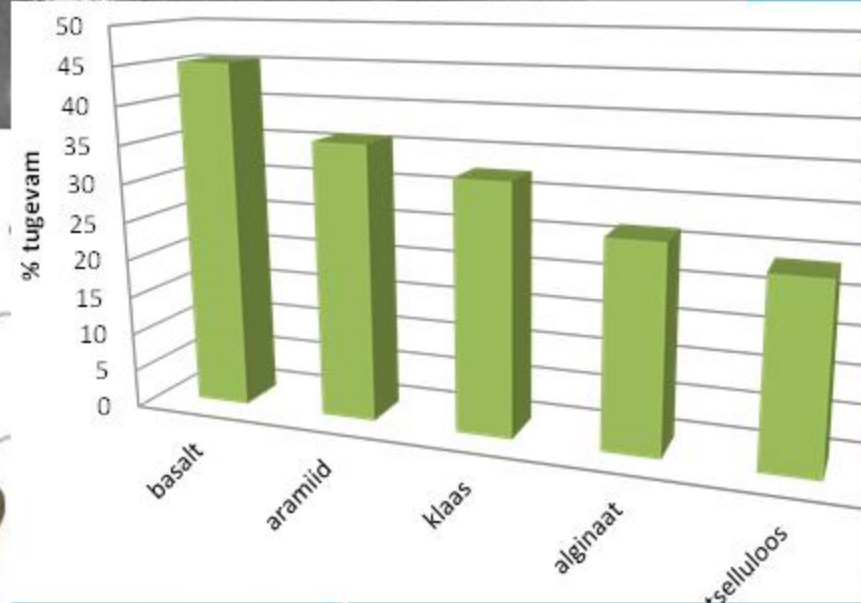
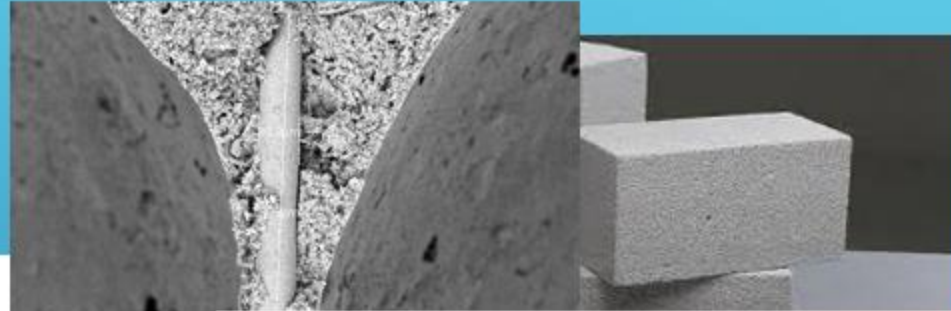
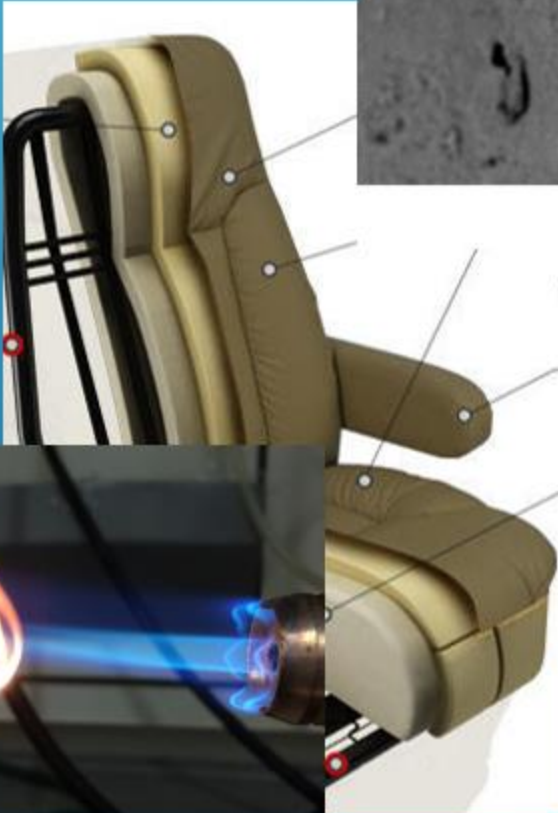
IMS labor

- ▶ Kogmused
- ▶ Leiutatud välimõõtmiste süsteem ootab oma aega



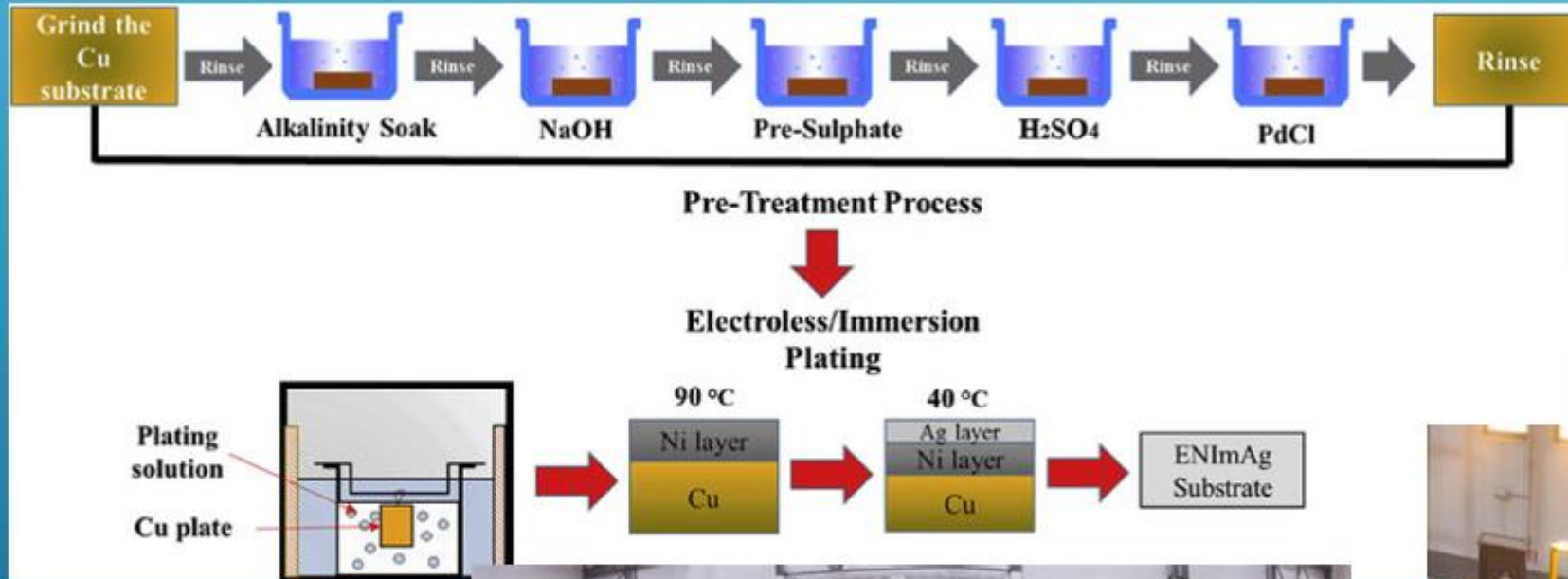


# ARENDEUSED





# PROTSESSI JUHTIMINE

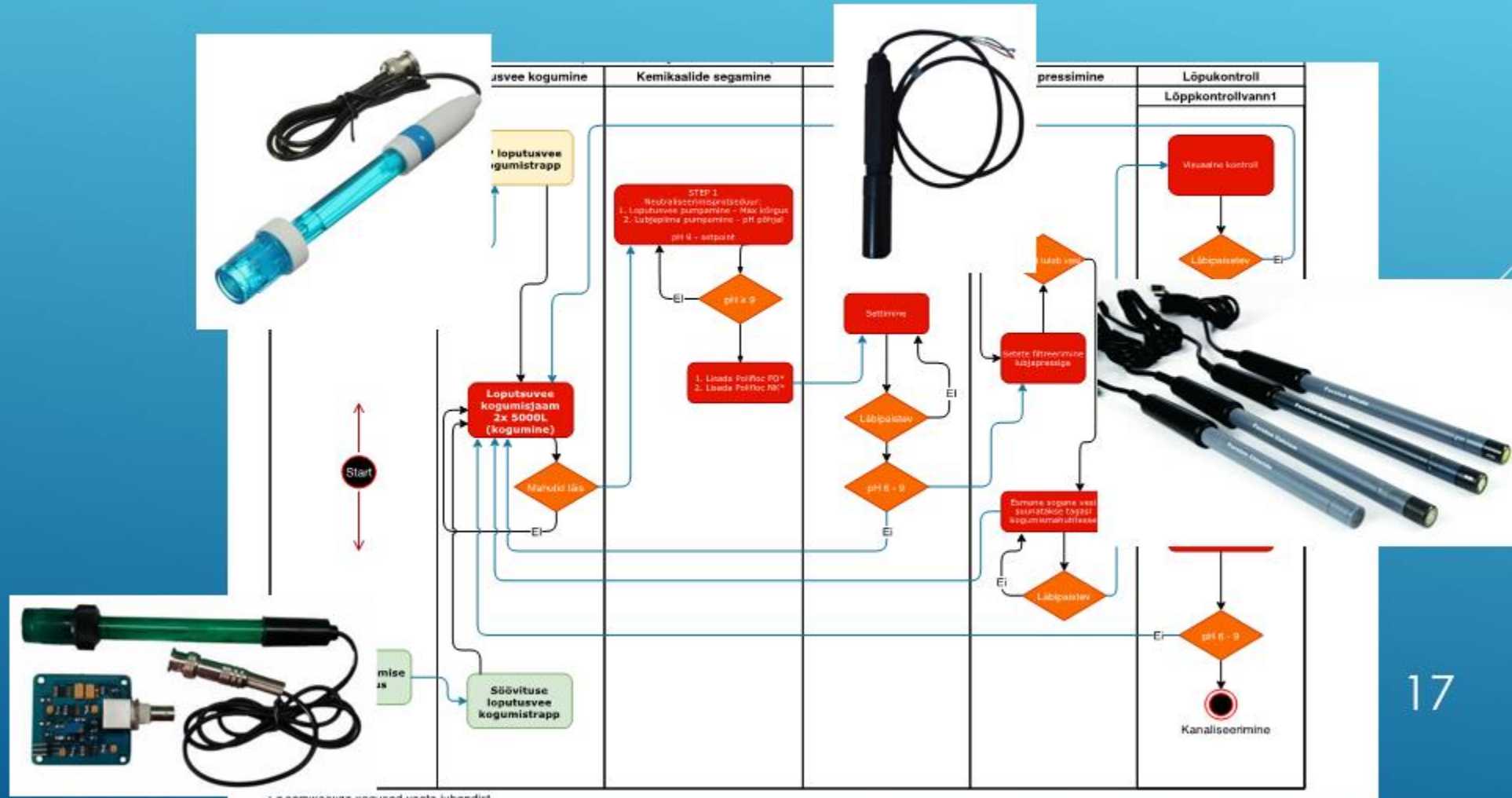






# TEADMISED + IT

- ▶ pH<sub>1</sub>
- ▶ pH<sub>2</sub>
- ▶ pH<sub>3</sub>
- ▶ C<sub>Ni<sup>2+</sup></sub>
- ▶ C<sub>F<sup>-</sup></sub>
- ▶ C<sub>NO<sub>3</sub><sup>-</sup></sub>
- ▶ C<sub>PO<sub>4</sub><sup>3-</sup></sub>
- ▶ ...





Informatsioon on eelis

Selged ootused on olulised

## KOKKUVÕTE

Informatsioon võimaldab kontrolli ja täpsust



Euroopa Liit  
Euroopa  
Regioonidearengu Fond



Eesti tuleviku heaks



EAS

Enterprise Estonia

Struktuuritoetuste  
agentuur

ARCHIMEDES

Kõike ei pea ise tegema, ülikool võib aidata